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CATALOGUE

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Welding & Cutting

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SMART

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GROWTH, PROFITABILITY,
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SUCCESS OF OUR CLIENTS.

QUICK RESPONSE
ON-TIME DELIVERY
PROFESSIONAL SOLUTIONS...

SHOWING APPRECIATION
FOR EMPLOYEES

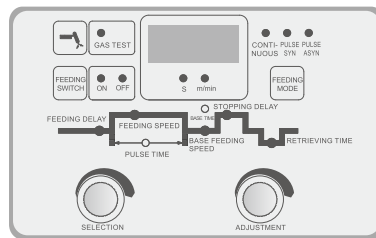
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Hot wire TIG ATIG400P (HW)

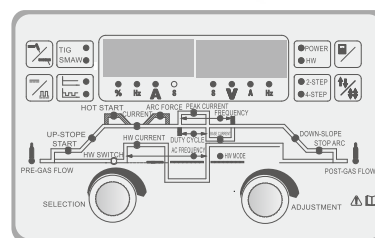


Hot Wire TIG

Hot Wire TIG ATIG400P (HW)



Wire feeder control panel



Power source control panel

Features and Benefits

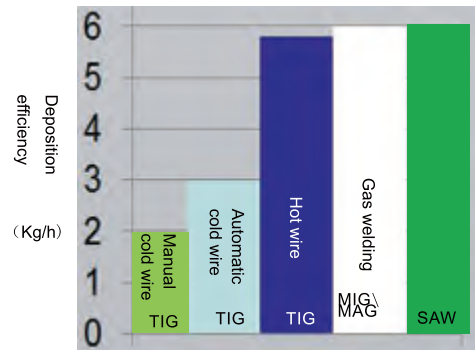
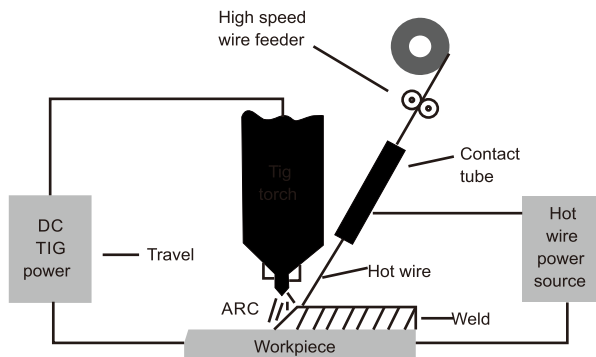
- Hot wire TIG automatic wire feeding efficiency is over twice of manual wire feeding, and greatly reduces labor intensity.
- Suitable for long seam welding.
- For short seam welding and spot welding, automatic wire feeding mode can be turned off, and manual wire feeding mode can be adopted.
- Control with one key. Torch switch can control welding power source, wire feeder, and hot wire power source.
- Can work with automation system.

HW TIG comparison with other welding processes

- Less heat input than SAW
- Higher welding quality than MIG
- Higher efficiency than cold wire TIG

Process introduction

Hot wire TIG is designed based on cold wire TIG by adding one hot wire power source to pre-heat wire (300-400 °C). Without increasing base metal heat input, by increasing wire filling rate, the welding speed is almost close to MIG.



Technical Specification

| Welding Power Source | |
|----------------------------------|-----------------------|
| Model | ATIG400P(HW) |
| Rated input voltage | 3 phase 380V±10%/50Hz |
| Rated input capacity (KVA) | 18 |
| Rated input current (A) | 28 |
| Rated duty cycle (%) | 60 |
| Output current range (A) | 5~400A |
| OCV (V) | 73 |
| Tungsten electrode diameter (mm) | 1~6 |
| Weight (Kg/lb) | 55/121.28 |
| Dimension (mm) | 660*330*580 |
| Insulation class | IP23 |

| Hot Wire Power Source | |
|----------------------------|-----------------------|
| Model | HW-200 |
| Rated input voltage | 3 phase 380V±10%/50Hz |
| Rated input capacity (KVA) | 2.6 |
| Rated input current (A) | 4 |
| Rated duty cycle (%) | 35 |
| Output current range (A) | 5~200A |
| OCV (V) | 16 |
| Weight(Kg /lb) | 21/46.31 |
| Dimension (mm) | 690*340*290 |
| Insulation class | H |

| Water Cooler | | Wire Feeder | |
|----------------------|------------------|---------------------------|-------------|
| Model | SLJ-400WBi | Model | TS-07G |
| Power supply voltage | 1phase 380V/50Hz | Power supply voltage | DC24V |
| Motor power (W) | 260 | Motor power(W) | 260 |
| Duty cycle (%) | 100 | Wire diameter(mm) | 0.8-1.6 |
| Max. pressure (MPa) | 0.3 | Wire feeding speed(m/min) | 0.3~7.0 |
| Temperature | -35~+40 | Dimension (mm) | 650*280*390 |
| | | Weight(Kg /lb) | 15/33.08 |

Hot Wire TIG ATIG400P-HW

Application industry

Hot wire TIG welding has been used for welding of important work pieces of carbon steel, low alloy steel, high alloy steel, stainless steel and nickel base alloys in high-end industrial sectors such as boilers, pressure vessels, high pressure pipelines, marine oil production equipment, petrochemical plants, aerospace engineering and ordnance manufacturing, etc.

High quality cladding



Narrow gap welding



Case

Small-diameter pipe welding

Parameter

Welding current: 50A

HW current: 30A

Wire feeding speed: 0.3m/min

It can replace cold wire TIG, and welding efficiency is about twice of cold wire TIG.



HW TIG cladding

Parameter

Welding current: 180A

HW current: 90A

Wire feeding speed: 2.0m/min

Hot wire TIG welding welding deposition rate close to MIG.



Wine cans external cooling wall

Cladding materials: Wear-resistant alloy steel

Cladding thickness: 10mm

Welding current: 250A

HW current: 100A

Wire feeding speed: 4.0m/min

Cladding at internal layer of pipeline, low melting rate of base metal.



Big-diameter pipeline welding

Parameter

Welding current: 240A

HW current: 100A

Wire feeding speed: 3.2m/min

Low heat output, high welding quality, deposition rate close to SAW.

